

	PRODUCT	SCREW LEAD (mm/rev)	RATED FORCE (KN)	DYN. LOAD RATING (KN)	CATALOG LIFE @ CATALOG FORCE (mmx10 ⁶)	CALCULATED LIFE @ I SERIES FORCE (mmx10 ⁶)
IM20	IM20-xx01	2.54	2.571	7.927	73.7	74.4
	GSM20-xx01	2.54	2.571	6.970	NA	50.6
	KM60-05	5.00	2.571	7.700	10.4	134.3
	IM20-xx02	5.08	1.286	5.182	332.7	332.4
	GSM20-xx02	5.08	1.366	5.422	NA	317.7
	KM60-05	5.00	1.286	7.700	10.4	1,073.3
	IM20-xx04	10.16	0.645	3.096	1,135.4	1,123.6
GSM20-xx04	10.16	0.723	3.283	NA	951.2	
KM60-10	10.00	0.645	6.800	115.3	11,717.8	
IM30	IM30-xx01	2.54	5.992	16.445	53.3	52.5
	GSM30-xx01	2.54	5.680	14.724	NA	44.2
	KM75-05	5.00	5.992	16.100	15.2	97.0
	IM30-xx02	5.08	2.998	9.804	177.6	177.7
	GSM30-xx02	5.08	3.219	15.880	NA	609.9
	KM75-05	5.00	2.998	16.100	15.2	774.4
	IM30-xx05	12.70	1.197	10.600	8,788.4	8,819.4
GSM30-xx05	12.70	1.363	13.416	NA	12,111.1	
KM75-10	10.00	1.197	13.500	143.3	14,345.6	
IM40	IM40-xx01	2.54	17.642	27.241	10.2	9.4
	GSM40-xx01	2.54	15.377	21.067	NA	6.5
	KM90-05	5.00	17.642	32.400	44.9	31.0
	IM40-xx02	5.08	8.821	19.363	53.3	53.7
	GSM40-xx02	5.08	8.787	21.751	NA	77.1
	KM90-05	5.00	8.821	32.400	44.9	247.8
	IM40-xx05	12.70	3.527	14.203	829.0	829.3
GSM40-xx05	12.70	3.954	18.763	NA	1,357.1	
KM90-10	10.00	3.527	30.000	573.8	6,153.9	